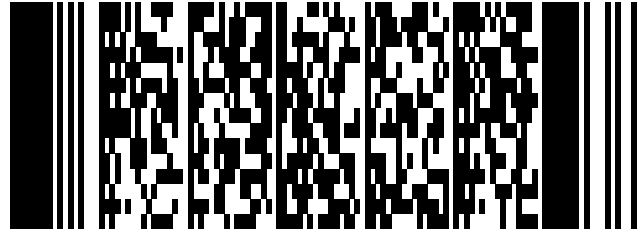


My Holy Nacho Order Confirmation



73871883

CUSTOMER ID

73871883

ORDER DATE

2016-10-30

Customer Information

FIRST NAME

Bernhard

LAST NAME

Gustav

STREET, NO

Hofackerstrasse 36

ZIP CODE

6911

CITY

Lochau

COUNTRY

Austria

Order Details

ITEM	PRODUCT	PROCESSING
1	Sand Paper	Primer
2	Asphalt	Wrapping
3	MDF	Impregnation
4	Pine Bark	Covering
5	Coal	Varnishing
6	Cotton	Soaking
7	Gypsum Board	Infusion
8	Silicone	Injection
9	Silicone	Coating
10	Cellophane	Covering

Invoice enclosed with order. Usual proviso applies.

CUSTOMER COPY

ORDER OVERVIEW
MATERIAL SPECIFICATIONS
COMPOUND DETAIL
MATERIAL COMPOSITION
PROCESSING
LOGISTICS
LEGAL NOTES

Please confirm all specified information. Estimates subject to change. Keep documents safe for future use.

Shipping

Economy Express

Total gross weight 986.2 kg

Package dimensions 30 x 190 x 60

Tracking ID

* No tracking data available *

Thank you for your order.

MATERIAL SPECIFICATIONS



Sand Paper

Shear Strength	35.0 MPa
Fineness	6.0
Loss On Ignition	2.0 – 5.0 %

Asphalt

Softening Point	48.0 °C
Breaking Point	-8 °C
Thermal Conductivity	0.0600 W/m-K



MDF

Bending Strength	30 – 44 MPa
Internal Bond Strength	0.6 – 1.15 MPa
Surface Soundness	0.7 – 1.4 MPa

Pine Bark

Density	0.720 g/cc
Shrinkage	7.8 %
Flexural Yield Strength	61.4 MPa



Coal

Specific Heat Capacity	1.089 – 1.548 J/g-°C
Electrical Resistivity	0.00600 ohm-cm
Density	1.40 – 1.80 g/cc

MATERIAL SPECIFICATIONS

Cotton

Density	1.44 g/cc
Coefficient of Friction	0.20
Arc Resistance	133 sec

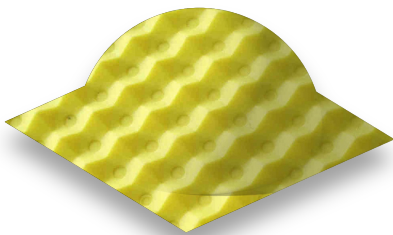
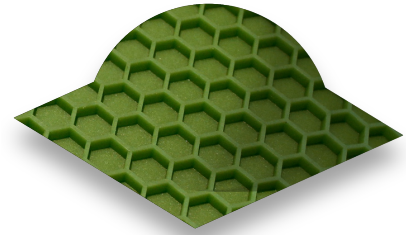


Gypsum Board

Edge Hardness	67 N
Bearing Edges	133 N
Modulus of Rupture	5.2 MPa

Silicone

Dissipation Factor	0.5 – 0.7
Refractive Index	1.39 – 1.41
Poissons Ratio	0.500



Silicone

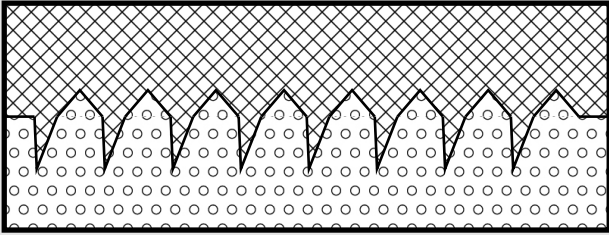
Injection Pressure	5.00 – 15.0 MPa
Poissons Ratio	0.500
Water Absorption	2.51 %

Cellophane

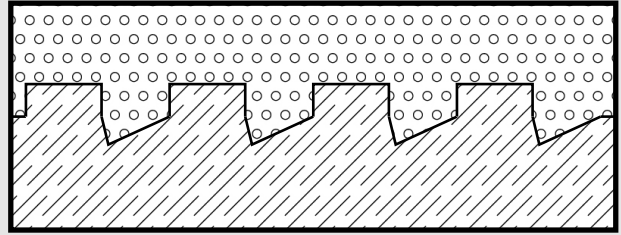
Chemical Resistance	Good
Oxygen Index	18 %
Transmission, Visible	90 %



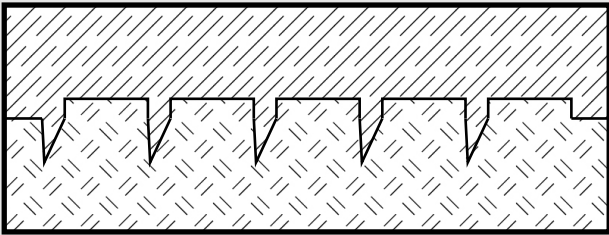
COMPOUND DETAILS



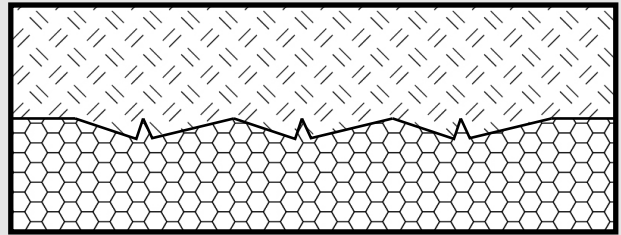
A / B



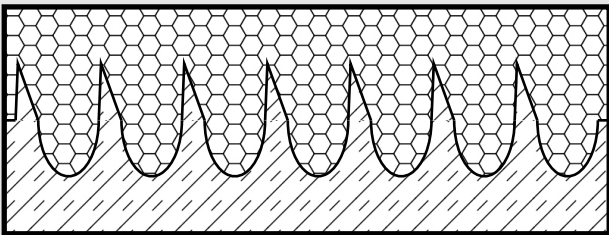
B / C



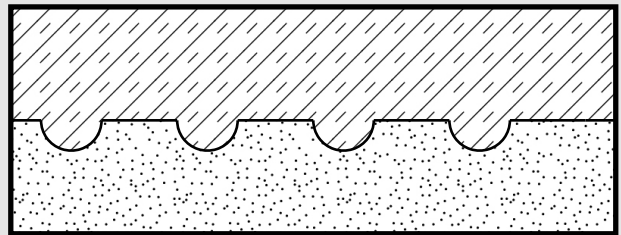
C / D



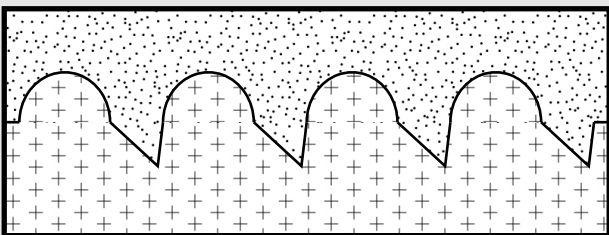
D / E



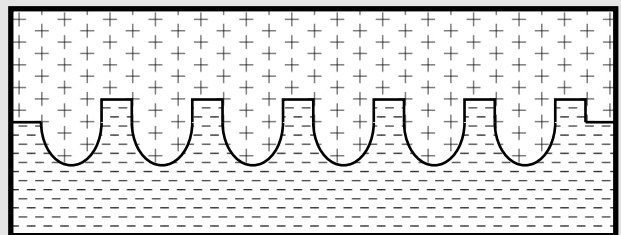
E / F



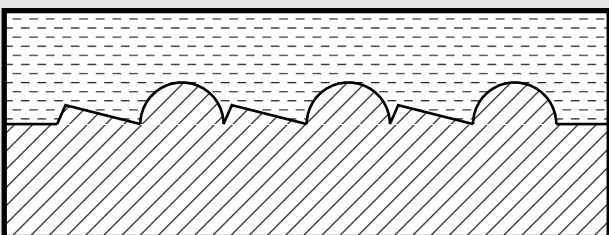
F / G



G / H



H / I

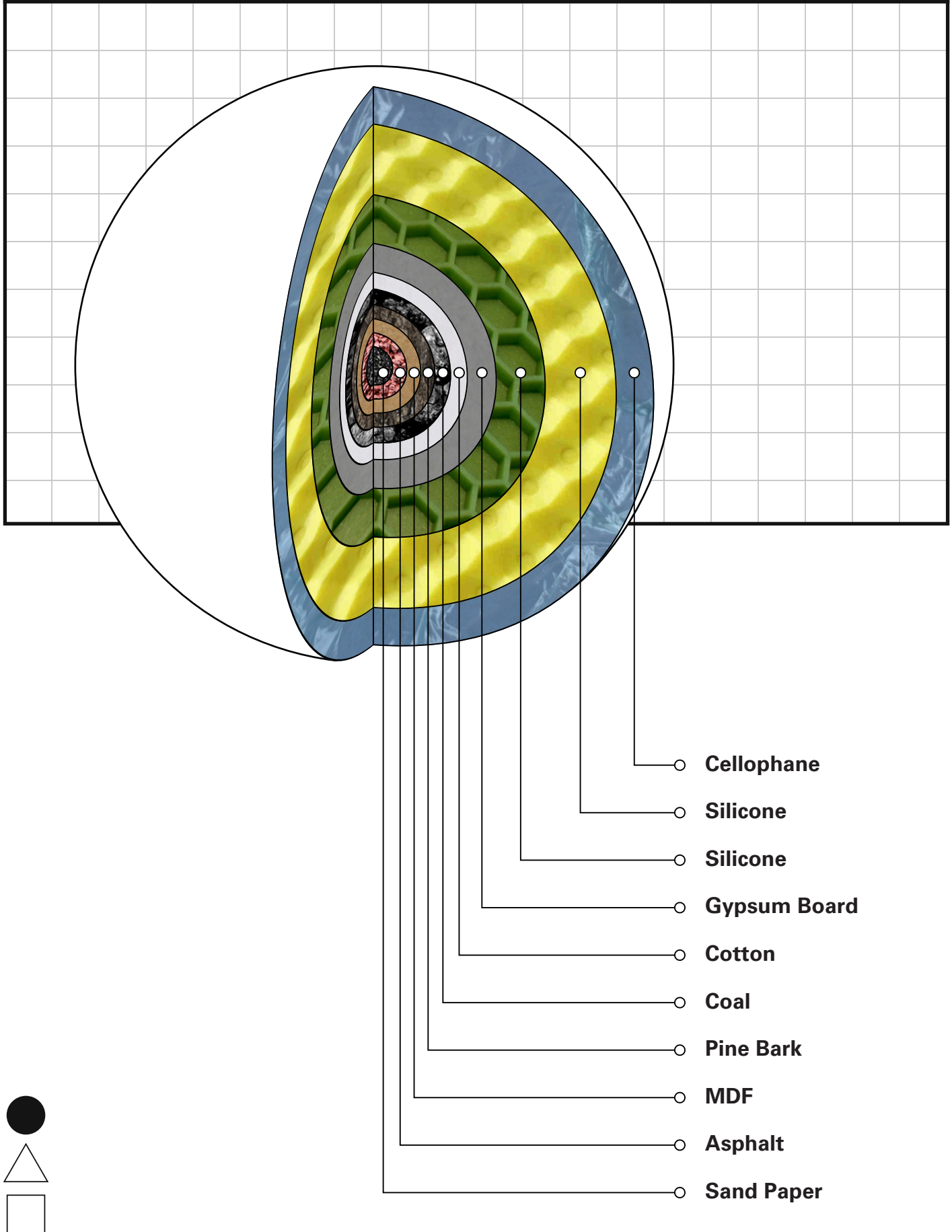


I / J

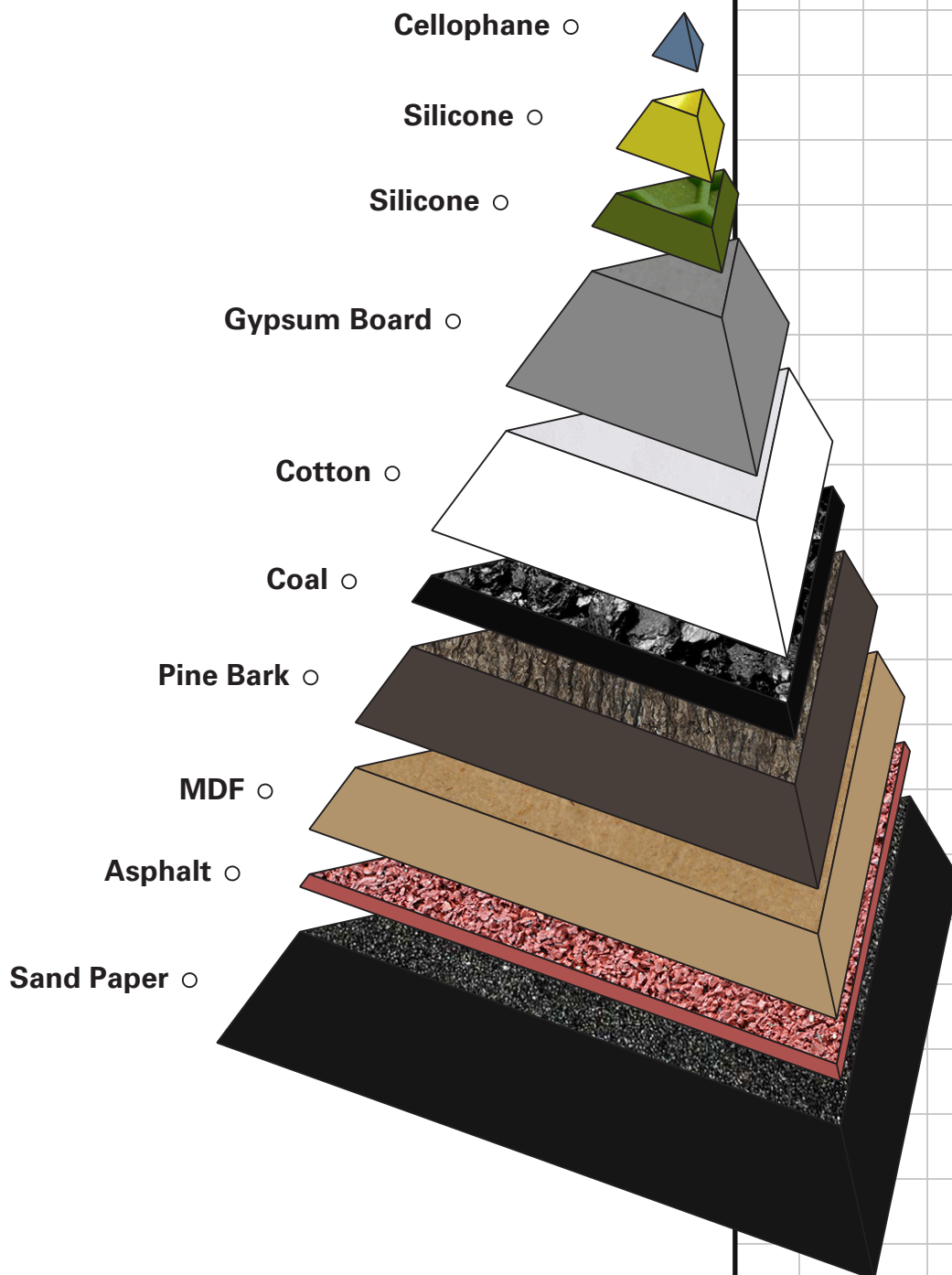
AFFINITIES

	A	B	C	D	E	F	G	H	I	J
A		●			●		●	●		●
B	●		●		●				●	●
C				●		●		●		●
D	●	●				●		●		●
E				●		●	●			●
F	●	●	●		●			●		●
G	●				●	●		●		●
H				●	●	●	●			●
I						●				●
J					●			●		

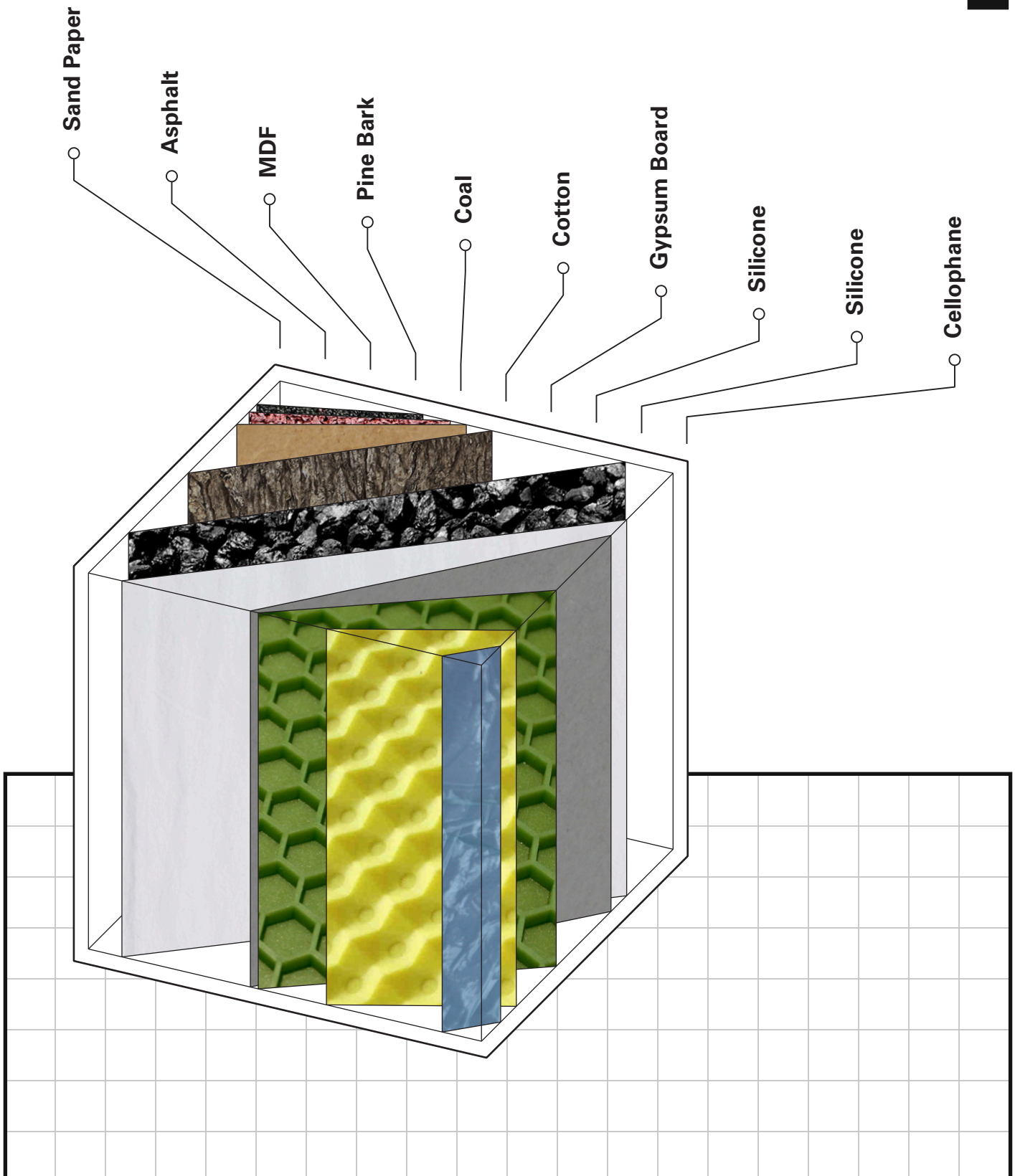
MATERIAL COMPOSITION



MATERIAL COMPOSITION



MATERIAL COMPOSITION



PROCESSING

1 Primer

RF-2312 Paper Uniform
Carding Slitting Inflow
Laser Machine

2 Wrapping

N-33-UY Sand Core
Coupled Light Asphalt
Machine

3 Impregnation

U-96 Triple Heavy Duty
Perfect Table Sealing
Fibreboard Machine

4 Covering

A-197-Y Bark Line Disperser
Casting Inflow Assembly
Machine

5 Varnishing

J-29-O Thermal Three Roll
Edge Mineral Machine

6 Soaking

A-8441 Hard Custom
Perfect Fibre Machine

7 Infusion

MKH-048-RA Multifunction
Induction Gypsum Machine

Injection

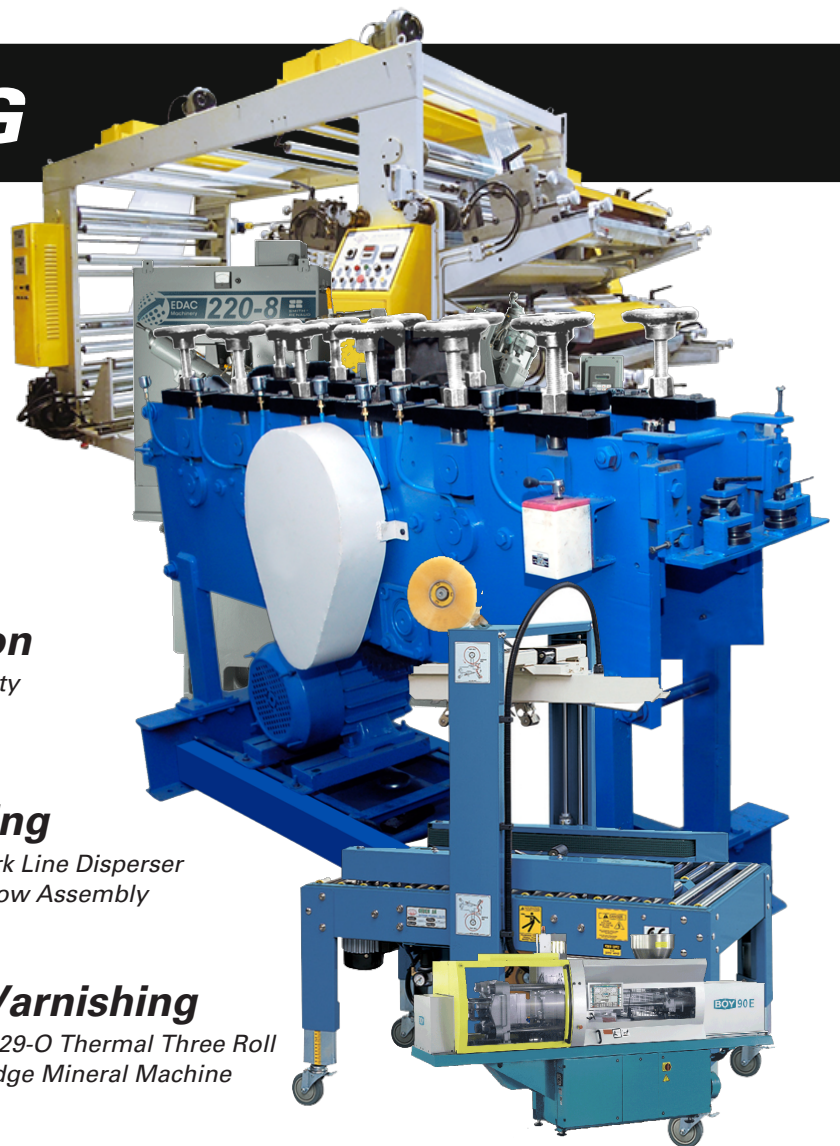
KFH-8794-I Three Roll
Silicone Crimped Hard
Triple De-Coil Machine

9 Coating

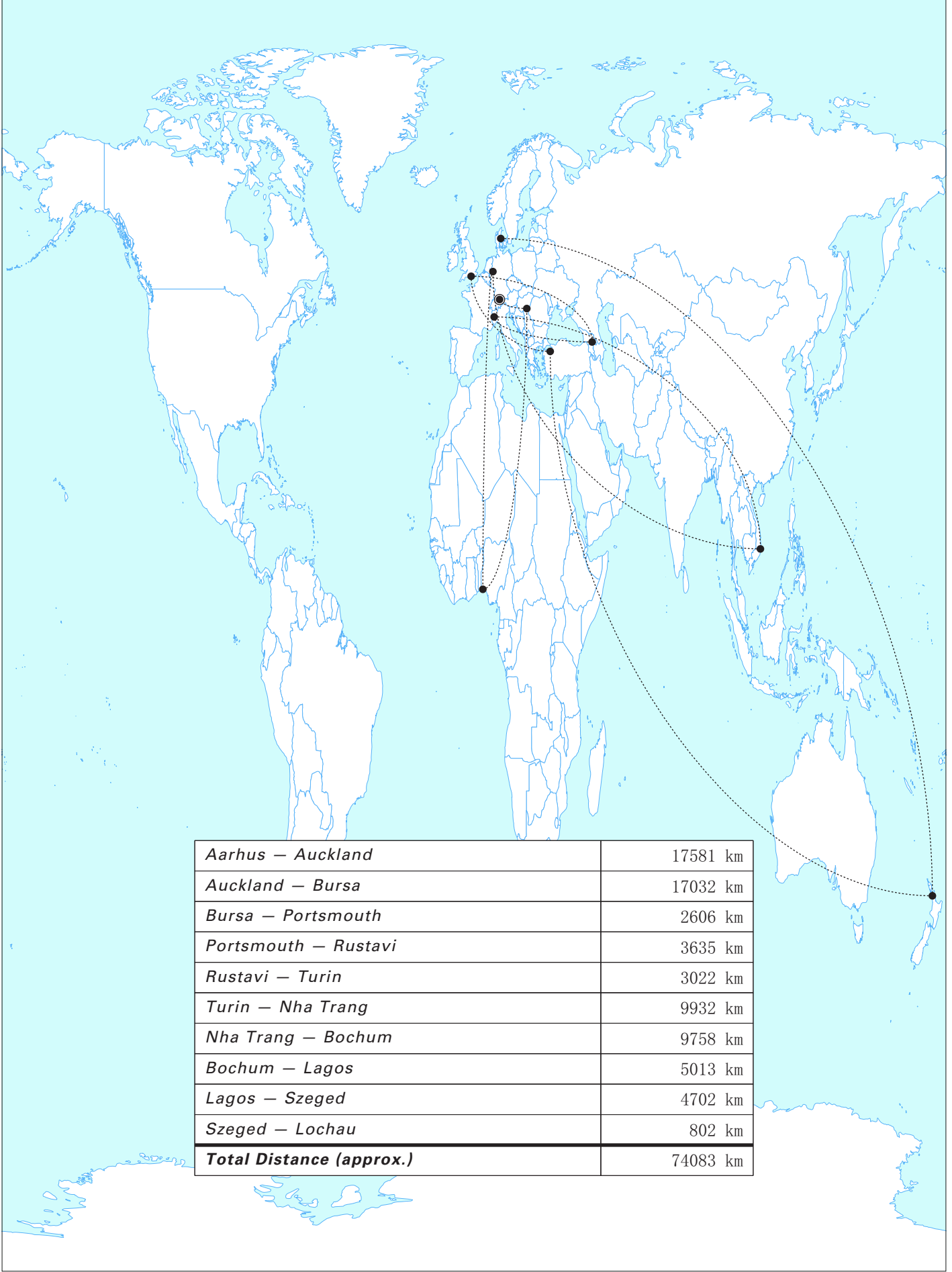
Q-23-Q Y-Type Solid
Silicone Combination
Horizontal Machine

10 Covering

RE-70-MI Pressure
Cellophane Carding Inflow
Composite Machine



LOGISTICS



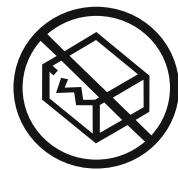
SAFETY WARNING



HANDLE WITH CAUTION. THIS PRODUCT INCLUDES PARTS WHICH CAN BE CRITICAL FOR PERSONAL SAFETY. IT IS ADVISED TO BE HANDLED BY QUALIFIED PERSONNEL ONLY. READ AND FOLLOW THE INCLUDED INSTRUCTIONS. DUE TO CONDITIONS OF PRODUCTION STRUCTURAL PERSISTENCE OF COMBINED MATERIALS CAN NOT BE GUARANTEED. THE CONTAINED MATERIALS AND THEIR COMBINATION MAY RESULT IN UNEXPECTED REACTIONS. DANGER OF TOXICATION, IRRITATION OF EYES, RESPIRATORY SYSTEMS AND SKIN CANNOT BE ULTIMATELY EXCLUDED. CONTENTS MIGHT BE UNDER PRESSURE: FIRE HAZARD. DO NOT PUT NEAR SPARKS OR OPEN FLAME. DO NOT PUNCTURE OR INCINERATE CONTAINER. DO NOT STORE NEAR ANY IGNITION SOURCE, IN DIRECT SUNLIGHT OR AT TEMPERATURES ABOVE 120°F (49°C). KEEP OUT OF THE REACH OF CHILDREN.

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